

Product Data Sheet

Product	Quick Dry Hammertone
Product Code	1610 / 1611 / 1612 / 1613 / 1614 / 1615
Description	Decorative and protective coating to be used on even or pitted surfaces to hide defects
Composition	Styrene modified short oil Alkyd

Physical Properties

Colour	Grey / Blue / Green
Appearance	gloss
Viscosity	40 - 50 seconds (FC4)
Shelf Life	approximately 12 months
Storage Conditions	store below 30°C
Pack Size	5ℓ

Application Properties

Method	spray (only)
Volume Solids (Typical)	30%
Recommended Average DFT in microns	25
Theoretical Coverage (m² / ℓ)	8 – 12
Wet Film Thickness in microns	75 microns
Recommended No of Coats	One mist coat and one full coat
Drying Time at 25°C	30 minutes (touch dry) 4 hours (hard dry)
Overcoating Time at 25°C	not recommended
Thinning	QD Thinners
Cleaning Solvent	QD Thinners
Recommended System	Can be applied directly on to primed or unprimed steel surfaces where durability is expected

Precaution

Flashpoint	Below 10°C
Toxicity	normal when used in well ventilated areas

Note

THIS PRODUCT IS LEAD FREE.

No guarantee is implied by the recommendations contained herein since the data sheet is issued for information purposes only. Method of application on surface, cleanliness and conditions of use etc. are beyond our control.