

Product Data Sheet

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| Product | Quick Drying Enamels |
| Product Code | 1000 - 1710 |
| Description | This range of Industrial Enamels is of high quality and can be used on all suitably primed surfaces both interior and exterior |
| Composition | Styrenated Alkyd |

Physical Properties

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|---------------------------|-------------------------|
| Colour | as per colour card |
| Appearance | gloss |
| Viscosity | 65 seconds (FC4) |
| Shelf Life | approximately 12 months |
| Storage Conditions | normal |
| Pack Size | 1ℓ, 5ℓ, 20ℓ, 200ℓ |

Application Properties

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| Method | roller, spray, dipping |
| Volume Solids (Typical) | 30 - 38% depending on colour |
| Recommended Average DFT in microns | 25 |
| Theoretical Coverage (m² / ℓ) | 8 – 12 |
| Wet Film Thickness in microns | 75 microns |
| Recommended No of Coats | two or more, depending on colour and DFT |
| Drying Time at 25°C | 15 mins (touch dry) 1 hour (hard dry) |
| Overcoating Time at 25°C | 4 hours (minimum) |
| Thinning | up to 10% with QD Thinners |
| Cleaning Solvent | QD Thinners |
| Recommended System | Use as a decorative and protective coating on all steel sections which have been suitably primed |

Precaution

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|-------------------|---|
| Flashpoint | Below 11°C |
| Toxicity | normal when used in well ventilated areas |

Note

THIS PRODUCT IS LEAD FREE.

No guarantee is implied by the recommendations contained herein since the data sheet is issued for information purposes only. Method of application on surface, cleanliness and conditions of use etc. are beyond our control.