

Product Data Sheet

Product	Quick Drying Zinc Phosphate Primer
Product Code	9 / 38 / 43 / 45 / 66 / 74
Description	A general purpose quick drying rust inhibiting Industrial Primer to be used on all clean steel sections
Composition	Styrenated Alkyd

Physical Properties

Colour	Grey / Green / Yellow / Red Oxide / Black / White
Appearance	semi-matt
Viscosity	65 Seconds FC-4
Shelf Life	approximately 1 year
Storage Conditions	normal
Pack Size	1ℓ, 5ℓ, 20ℓ and 200ℓ

Application Properties

Method	spraying or dipping
Volume Solids (Typical)	39%
Recommended Average DFT in microns	25
Theoretical Coverage (m² / ℓ)	8-10
Wet Film Thickness in microns	75
Recommended No of Coats	one
Drying Time at 25°C	15 minutes (touch dry) 60 minutes (hard dry)
Overcoating Time at 25°C	overnight
Thinning	up to 20% with QD Thinners
Cleaning Solvent	QD Thinners
Recommended System	overcoat with industrial or decorative finishes as required

Precaution

Flashpoint	below 15°C
Toxicity	standard when used in well ventilated areas

Note

THIS PRODUCT IS LEAD FREE.

No guarantee is implied by the recommendations contained herein since the data sheet is issued for information purposes only. Method of application on surface , cleanliness and conditions of use etc. are beyond our control.

