

Product Data Sheet

Product	Epoxy Zinc Phosphate Primer (dual pack)
Product Code	1633
Description	Dual pack chemical resistant primer for use on all sandblasted or well prepared surfaces
Composition	Epoxy / Polyamide

Physical Properties

Colour	Red Oxide
Appearance	semi-sheen
Viscosity	68KU (mixed)
Shelf Life	approximately 6 months (unmixed)
Storage Conditions	normal
Pack Size	5ℓ

Application Properties

Method	brush, roller, spray
Volume Solids (Typical)	50%
Recommended Average DFT in microns	20
Theoretical Coverage (m² / ℓ)	10-12
Wet Film Thickness in microns	50
Recommended No of Coats	one
Drying Time at 25°C	2 hours (touch dry) 10 hours (hard dry)
Overcoating Time at 25°C	≥16 hours ≤72 hours
Thinning	up to 10% with Epoxy Thinners
Mixing	add base to activator, mix well and allow to stand for 30 minutes with intermittent stirring before use Ratio 4:1 by volume
Recommended System	Can be over coated with Epoxy Enamel or Polyurethane Enamel

Precaution

Flashpoint	below 24°C
Toxicity	normal when used in well ventilated areas

Note

THIS PRODUCT IS LEAD FREE.

No guarantee is implied by the recommendations contained herein since the data sheet is issued for information purposes only. Method of application on surface , cleanliness and conditions of use etc. are beyond our control.