

## Product Data Sheet

<b>Product</b>	Epoxy Undercoat (dual pack)
<b>Product Code</b>	322
<b>Description</b>	Dual pack chemical resistant undercoat for use on all clean surfaces which have been primed with an Epoxy Zinc Chromate primer
<b>Composition</b>	Epoxy / Polyimide

### Physical Properties

<b>Colour</b>	off white
<b>Appearance</b>	semi-sheen
<b>Viscosity</b>	68KU (mixed)
<b>Shelf Life</b>	approximately 6 months (unmixed)
<b>Storage Conditions</b>	normal
<b>Pack Size</b>	5ℓ (4:1)

### Application Properties

<b>Method</b>	brush, roller, spray
<b>Volume Solids (Typical)</b>	50%
<b>Recommended Average DFT in microns</b>	160 microns
<b>Theoretical Coverage (m<sup>2</sup> / ℓ)</b>	8 – 10 at 160 microns
<b>Wet Film Thickness in microns</b>	250 microns
<b>Recommended No of Coats</b>	one
<b>Drying Time at 25°C</b>	2 hours (touch dry) 10 hours (hard dry)
<b>Overcoating Time at 25°C</b>	≥16 hours ≤72 hours
<b>Thinning</b>	up to 10% with Epoxy Thinners
<b>Mixing</b>	add base to activator, mix well and allow to stand for 30 minutes with intermittent stirring before use Ratio 4:1 by volume
<b>Recommended System</b>	Can be over coated with Epoxy Enamel or Polyurethane Enamel

### Precaution

<b>Flashpoint</b>	24°C
<b>Toxicity</b>	normal when used in well ventilated areas

### Note

**THIS PRODUCT IS LEAD FREE.**

**No guarantee is implied by the recommendations contained herein since the data sheet is issued for information purposes only. Method of application on surface , cleanliness and conditions of use etc. are beyond our control.**