

Product Data Sheet

Product	Cold Galvanizing (dual pack)
Product Code	17
Description	This material can be used to repair damaged galvanized steel or as a substitute for conventional galvanizing with Zinc Dust Powder
Composition	Styrenated Alkyd

Physical Properties

Colour	Grey when Zinc is added
Appearance	Semi-gloss when mixed
Viscosity	65 seconds (FC-4)
Shelf Life	12 months
Storage Conditions	normal
Pack Size	5ℓ

Application Properties

Method	preferably brush
Volume Solids (Typical)	32%
Recommended Average DFT in microns	35 microns
Theoretical Coverage (m² / ℓ)	8
Wet Film Thickness in microns	75
Recommended No of Coats	two or more, depending on colour and DFT
Drying Time at 25°C	20 minutes (touch dry) 6 hours (hard dry)
Overcoating Time at 25°C	4 hours (minimum)
Thinning	Up to 10% with Quick Drying Thinners
Cleaning Solvent	Quick Drying Thinners
Recommended System	Add Zinc Dust slowly to liquid with vigorous stirring Once mixed use within 8 hours

Precaution

Flashpoint	Below 11°
Toxicity	use in well ventilated areas

Note

THIS PRODUCT IS LEAD FREE

No guarantee is implied by the recommendations contained herein since the data sheet is issued for information purposes only. Method of application on surface, cleanliness and conditions of use etc. are beyond our control.